












Date: Monday, 2/5/2007 10:45:37 AM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GAS SPRING
Job Number	: 30638		
Estimate Number	: 12702		
P.O. Number	: N/A	Part Number	: D35527
This Issue	: 2/5/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3552 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: B
	Type : PURCHASED PARTS	Material	: N/A
		Due Date	: 2/12/2007
Written By	: <u>[Signature]</u>	Qty:	75
Checked & Approved By	: <u>[Signature]</u>	Um:	20
Comment	: Est Rev A New Issue 06-11-13 EC	Each	

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description:	
10	PG	PURCHASING	
			
Comment:	Issue P/O: <u>3037</u> <u>0207102103</u> Purchase Part Number: B8-220-530-70N <u>70N</u> Supplier: LS Technologies Certificate of conformity is required		
20	B822053070N	CARBON STEEL GAS SPRING	
			
Comment:	Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) CARBON STEEL GAS SPRING		
30	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment:	PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		
40	QC6	DIMENSIONAL CHECK	
			
Comment:	DIMENSIONAL CHECK Test for correct pressure		
50	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location: <u>57356</u> <u>02/12/21 (55)</u>		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GAS SPRING

Job Number: 30638

Part Number: D35527

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

55
07/02/22

Job Completion



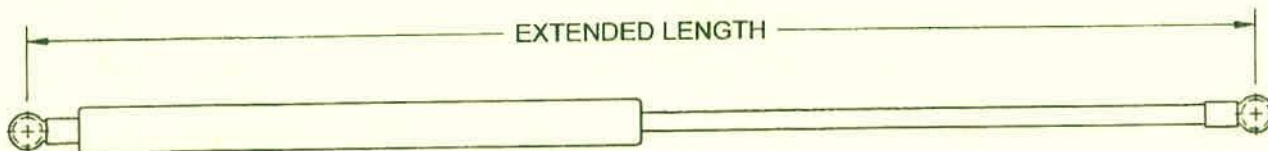
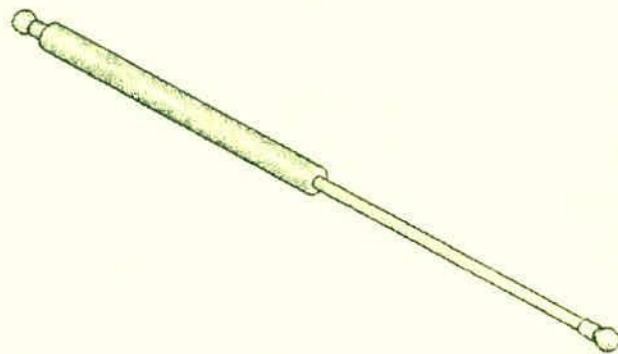
U 07.02.22



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3552	REV. B SHEET 1 OF 1
DATE 06.09.15		TITLE GAS SPRING	SCALE 1:1
REV	DATE	DESCRIPTION	
A	06.09.15	NEW ISSUE	
B	06.10.24	ADD D-3552-7/-9, UPDATE DESC. D3552-1/-3/-5	

SPECIFICATION CONTROL DRAWING

DART P/N	STROKE (mm)	EXTENDED LENGTH (mm)	FORCE (N)	END FITTING	MATERIAL	LS TECHNOLOGIES P/N
D3552-1	220	530	70	10 mm SS BALL SOCKET	CARBON STEEL	C8-220-530-70N
D3552-3	200	490	200	10 mm SS BALL SOCKET	CARBON STEEL	C8-200-490-200N
D3552-5	175	430	150	10 mm SS BALL SOCKET	CARBON STEEL	C8-175-430-150N
D3552-7	220	530	70	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-220-530-70N
D3552-9	200	490	200	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-200-490-200N



D3552-X GAS SPRING

RELEASED
do. 2.22

NO. *30638*

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E-mail: lstech@lstechtechnologies.ca www.liftsupporttechnologies.com

Certificate of Compliance

Re: Your PO# 3039

This is to certify that the merchandise listed below meets specifications as required by your order.

B8-220-530-70N Carbon steel Gas Spring - 55 pieces

This product is ROHS compliant

We certify no mercury was used in the manufacture of this order.

LS Technologies Inv # 3470

Yours Truly
L S Technologies Inc Canada

Nolan Fehr

